

# CHAPTER 2

## PRINCIPLES OF POWER HYDRAULICS

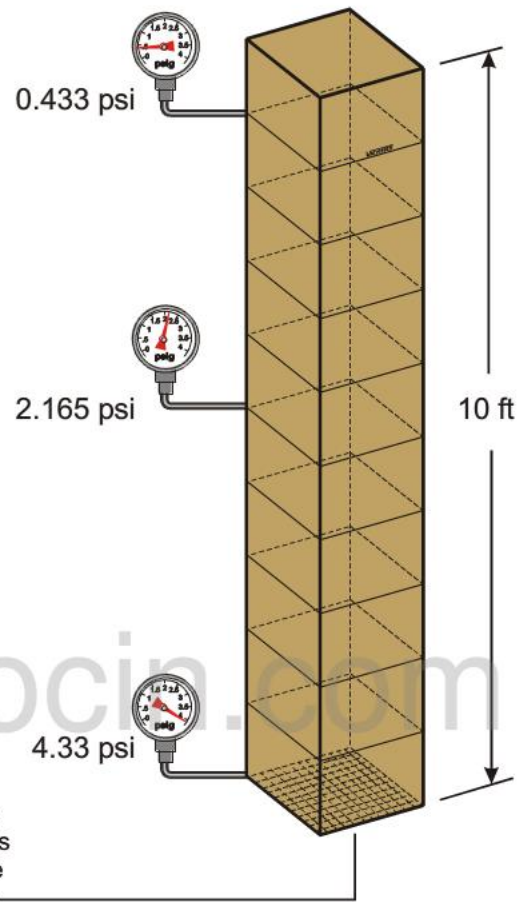




Figure 2-1 Hydrodynamic device uses kinetic energy rather than pressure

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1. A foot-square section of water 10 ft high contains 10 cu ft of water. If each cu ft weighs 62.4 lbs



2. then the total weight is 624 lbs. This weight is divided over 144 sq in. This gives us a pressure of 4.33 psi at the bottom of the 10 ft column of water

Figure 2-2 Pressure head comes from weight of the fluid

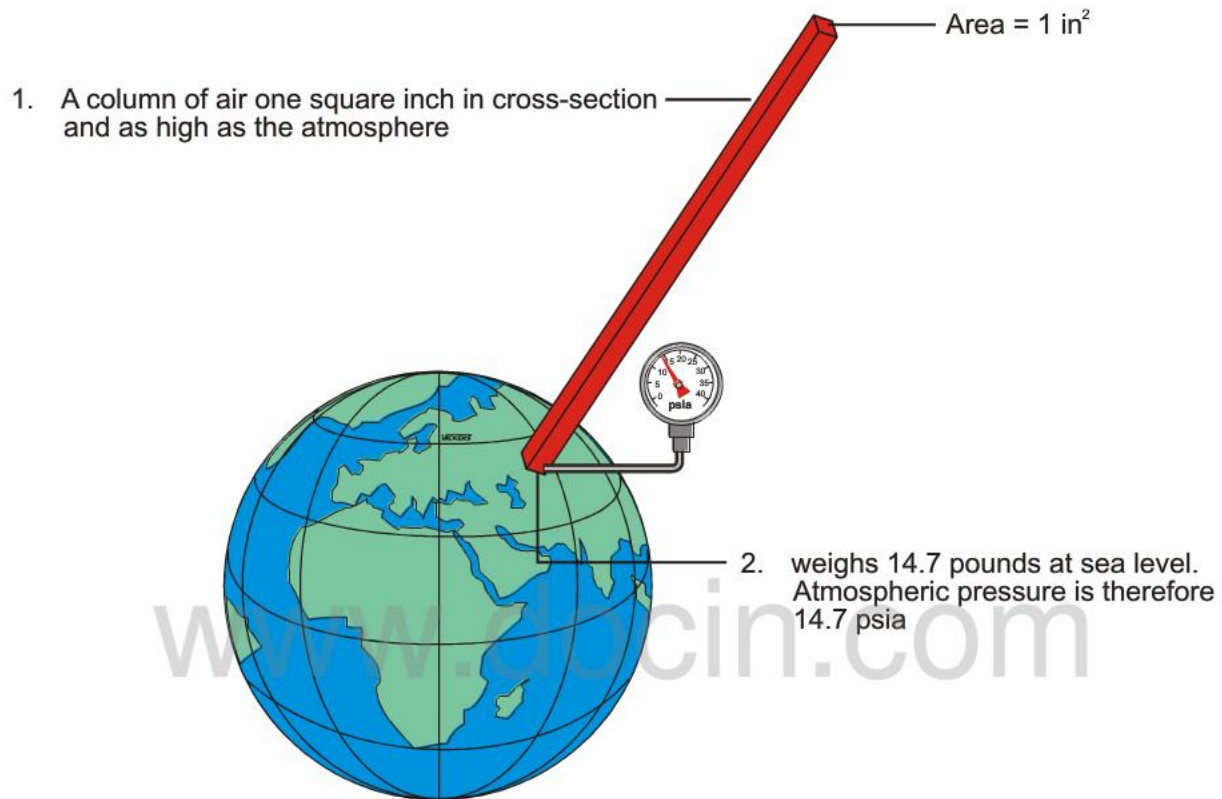


Figure 2-3 Atmospheric pressure is a head of air

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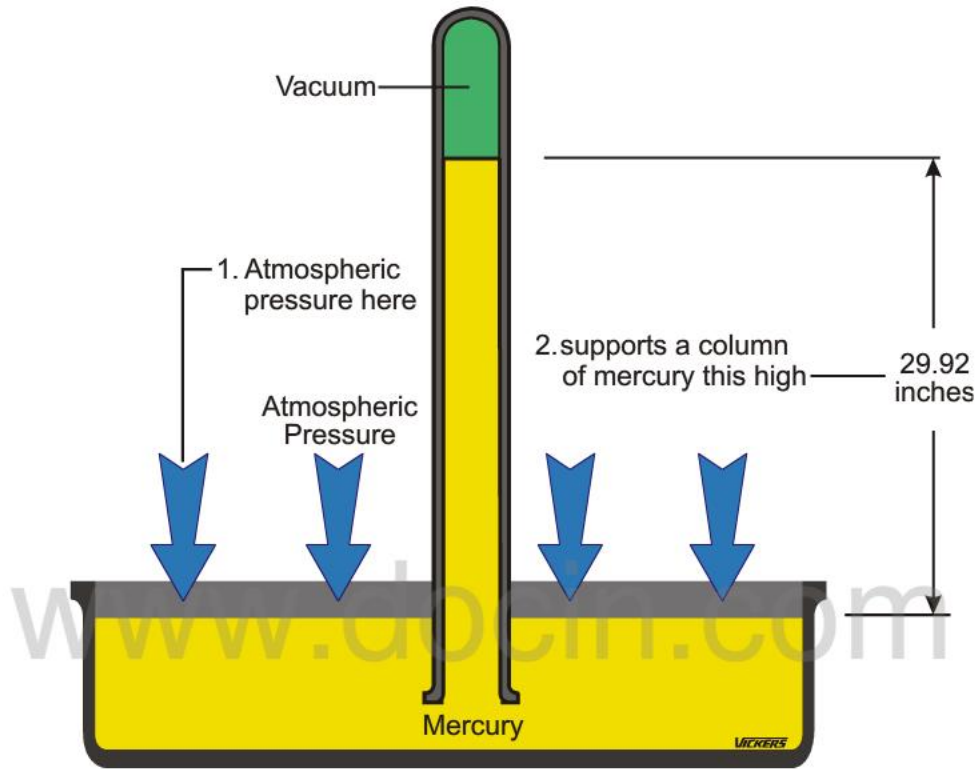


Figure 2-4 The mercury barometer measures atmospheric pressure

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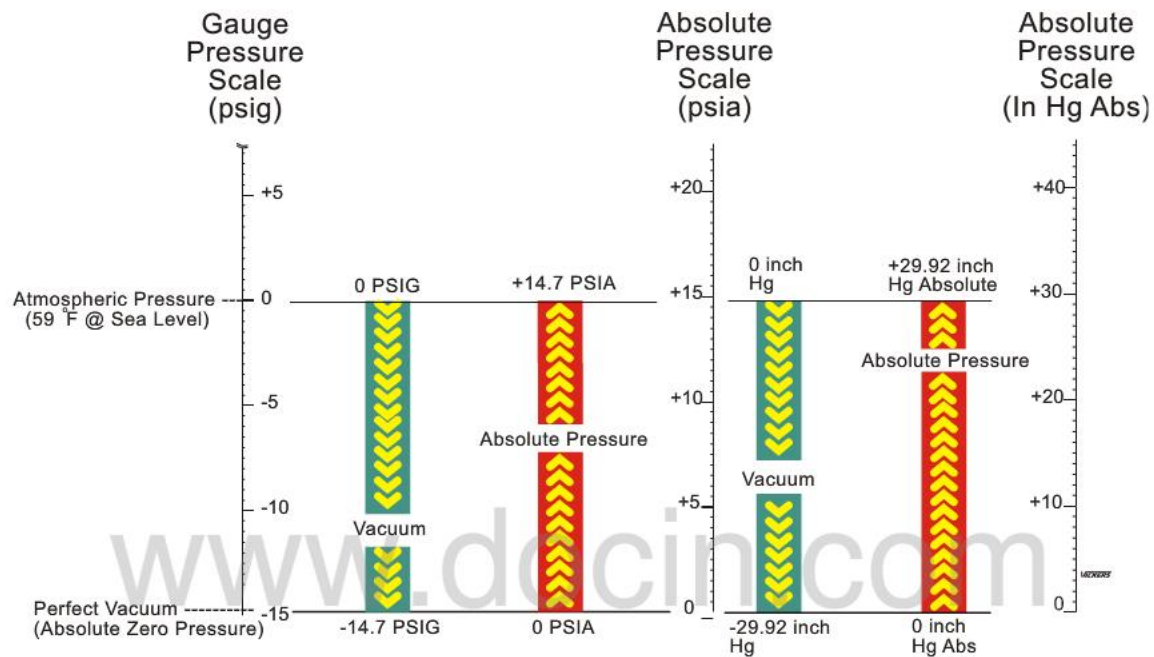


Figure 2-5 Gauge and absolute pressure comparison

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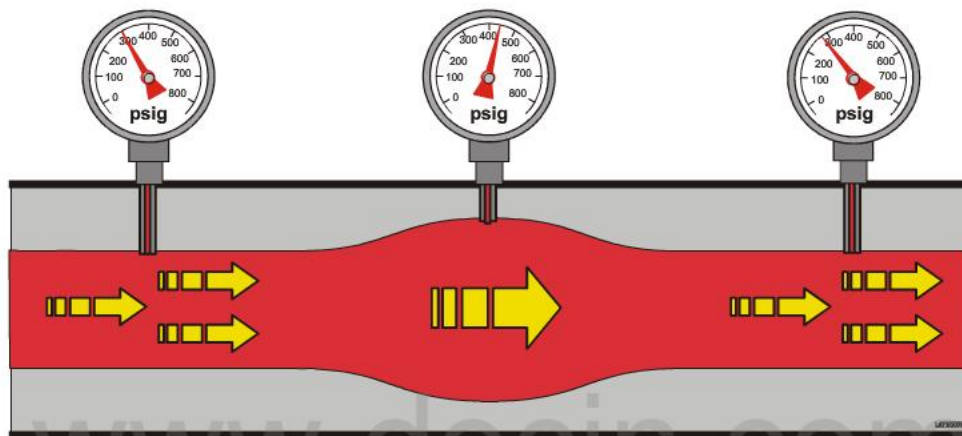


Figure 2-6 Flow is volume per Unit of time; velocity is distance per unit of time

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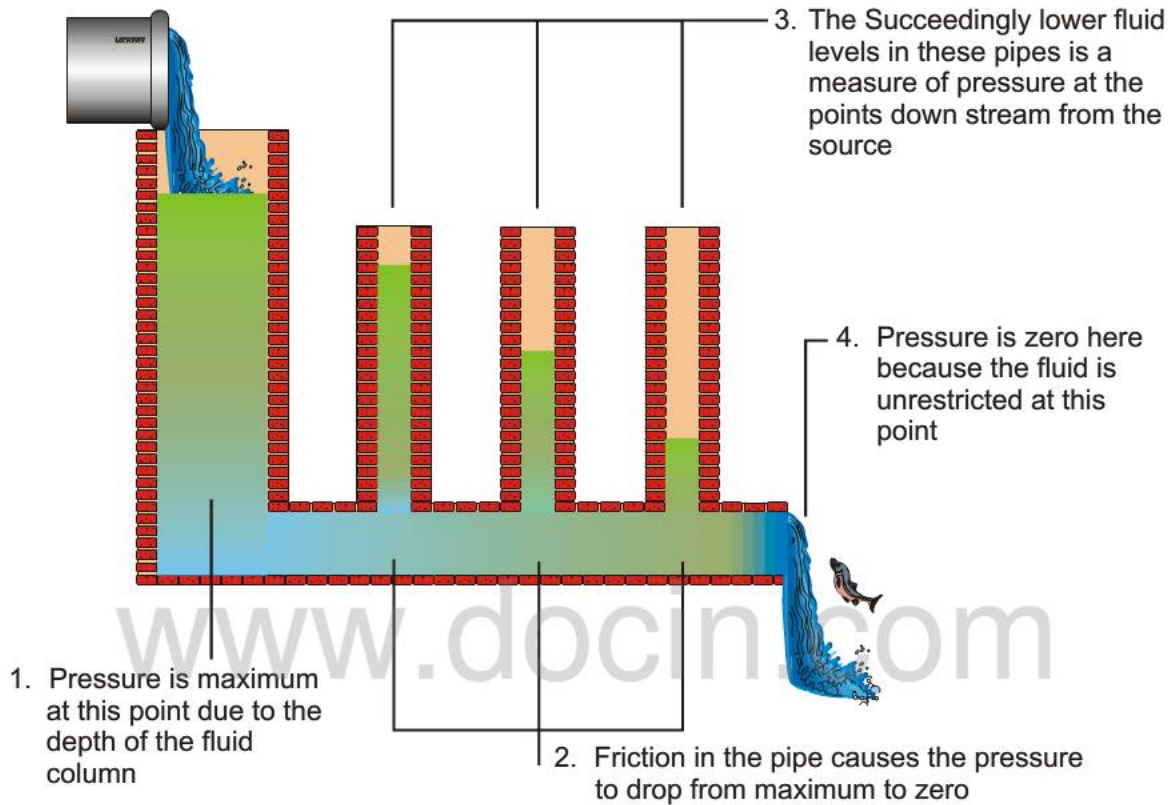


Figure 2-7 Friction in pipes results in a pressure drop



A.

1. The liquid is subject to atmospheric pressure at all points so the fluid is the same level at all points

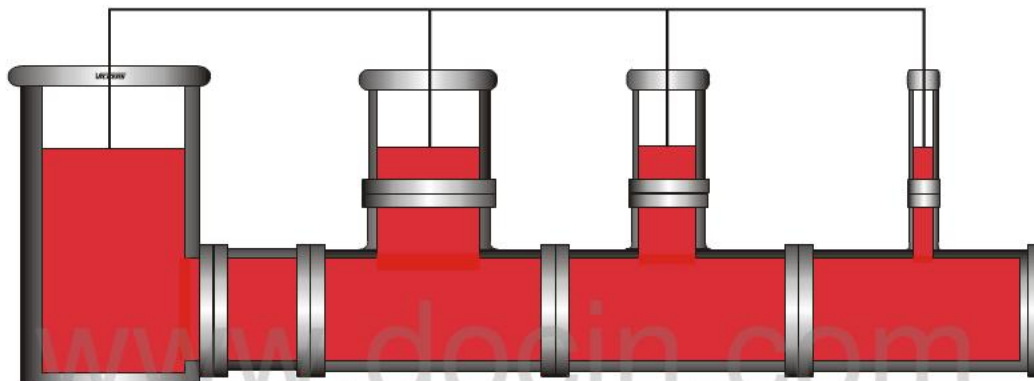


Figure 2-8 Liquid seeks a level or levels depending on the pressure

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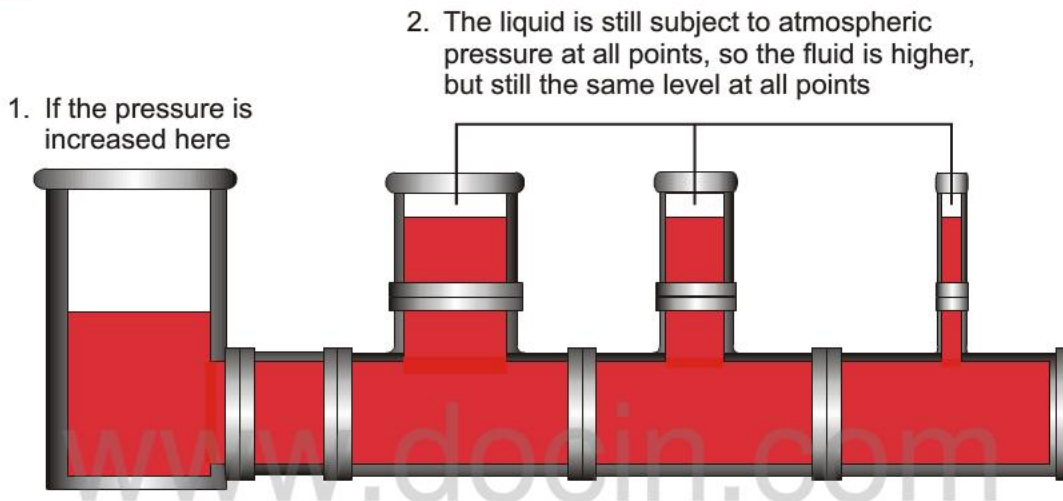


Figure 2-8 Liquid seeks a level or levels depending on the pressure

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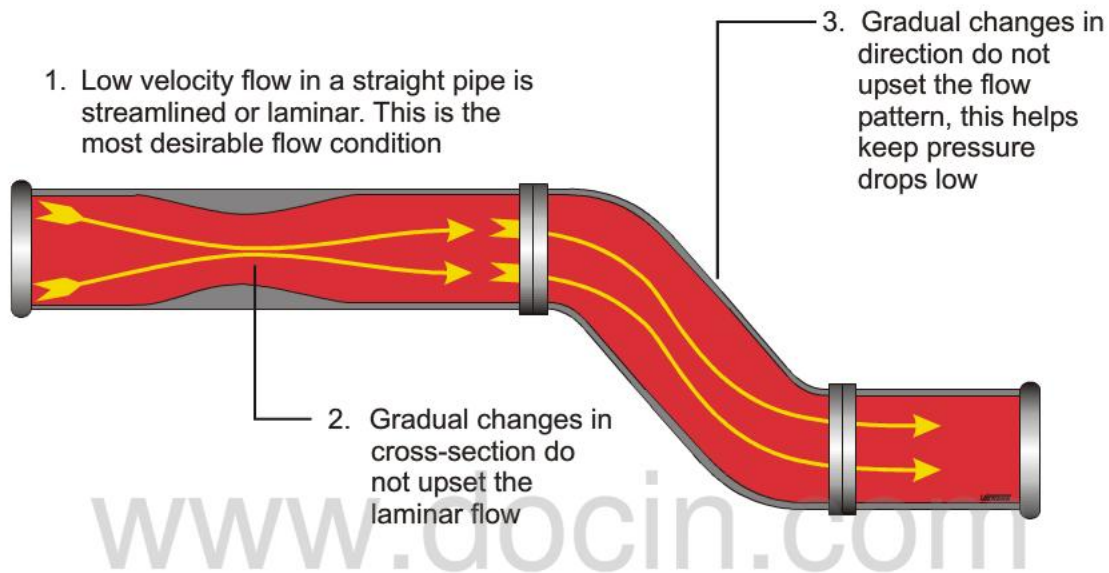


Figure 2-9 Laminar flow is in parallel paths

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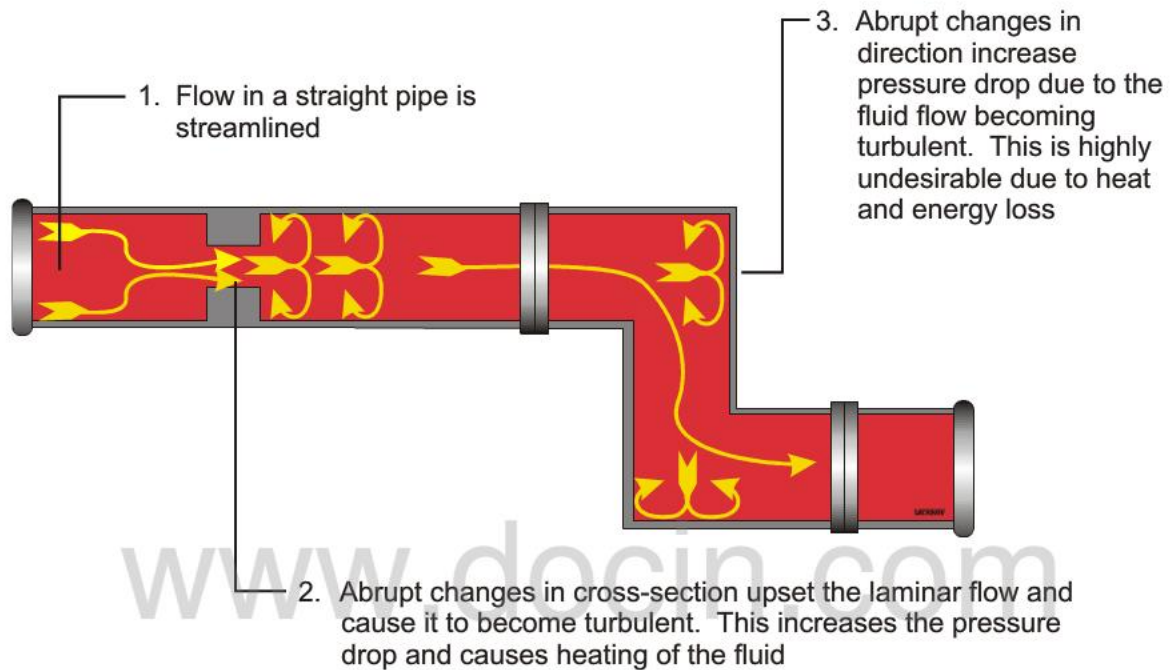


Figure 2-10 Turbulence results in flow resistance

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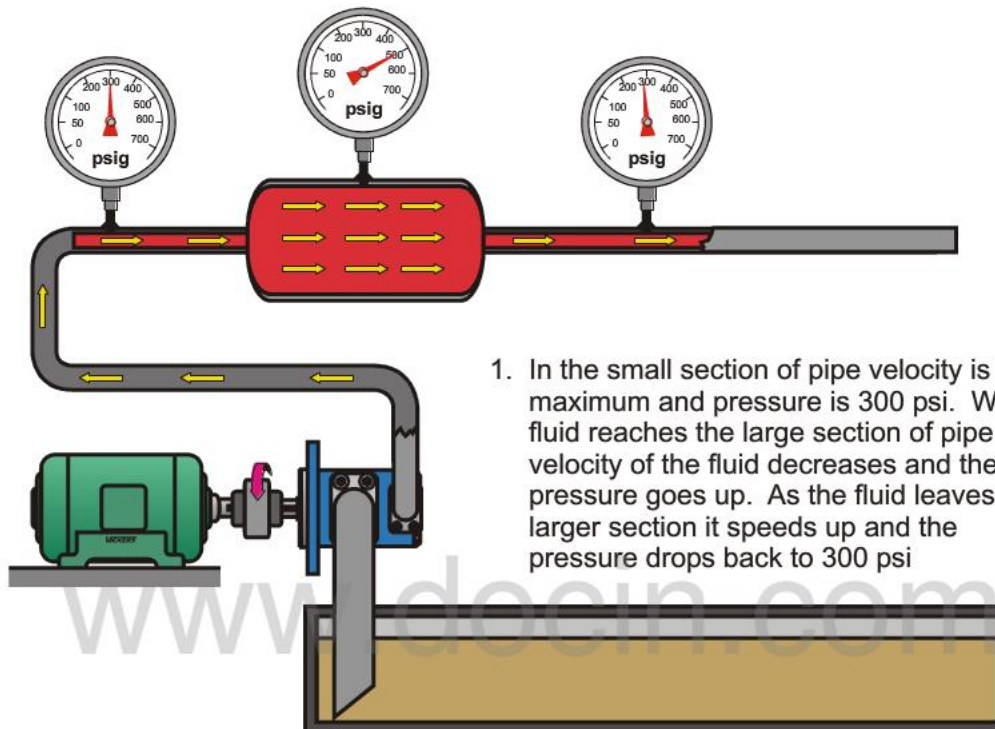


Figure 2-11 The sum of pressure and kinetic energy is constant with a constant flow rate

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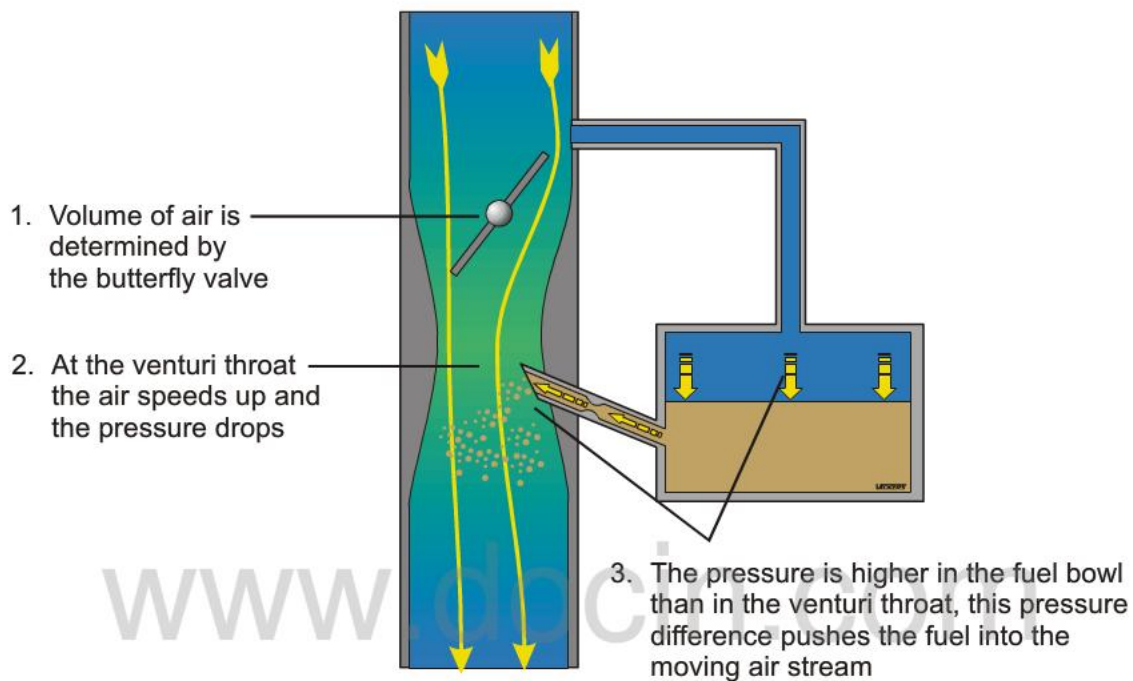


Figure 2-12 Venturi effect in a gasoline engine carburetor is an application of Bernoulli's principle

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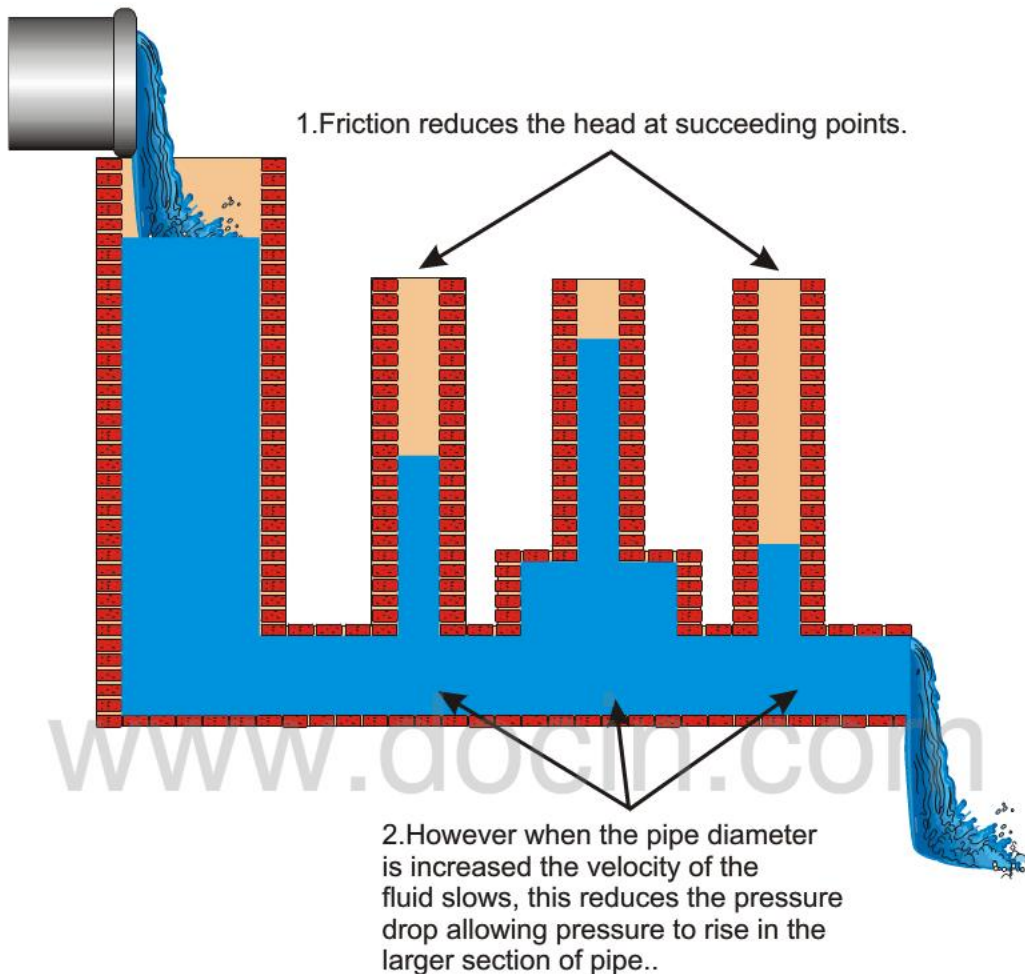


Figure 2.13 Friction and Velocity Affect Pressure  
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3. The pressure line is a working line, so it is a solid line

4. Pilot lines operate valves or other controls, they are long dashed lines. They operate with low flows only

1. The pump inlet is a working line, so it is a solid line

5. Short dashed lines are drain lines. They drain leakage oil from pumps, valves, and motors

2. Return lines are working lines, so they are solid lines

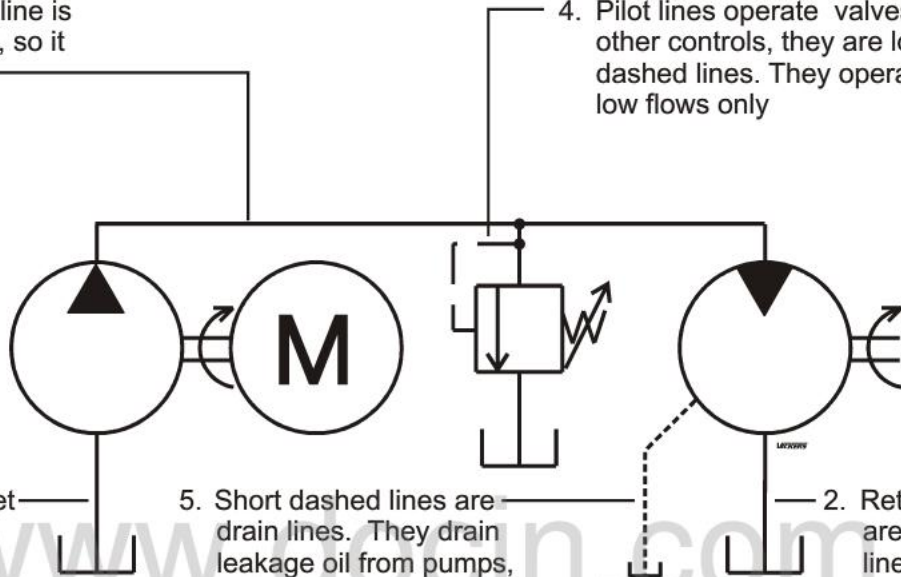
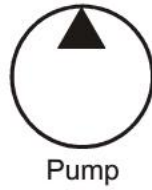


Figure 2-14 Three classifications of lines

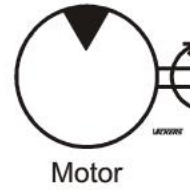
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1. The fluid energy triangle points out showing the pump as a source of flow



3. The triangle pointing in shows the motor receiving energy



2. Two fluid energy triangles show the pump to be bi-directional, meaning flow may switch between ports



4. Two triangles show the motor to be bi-directional, the motor is reversible



Figure 2-15 A circle with energy triangles symbolize a pump or motor

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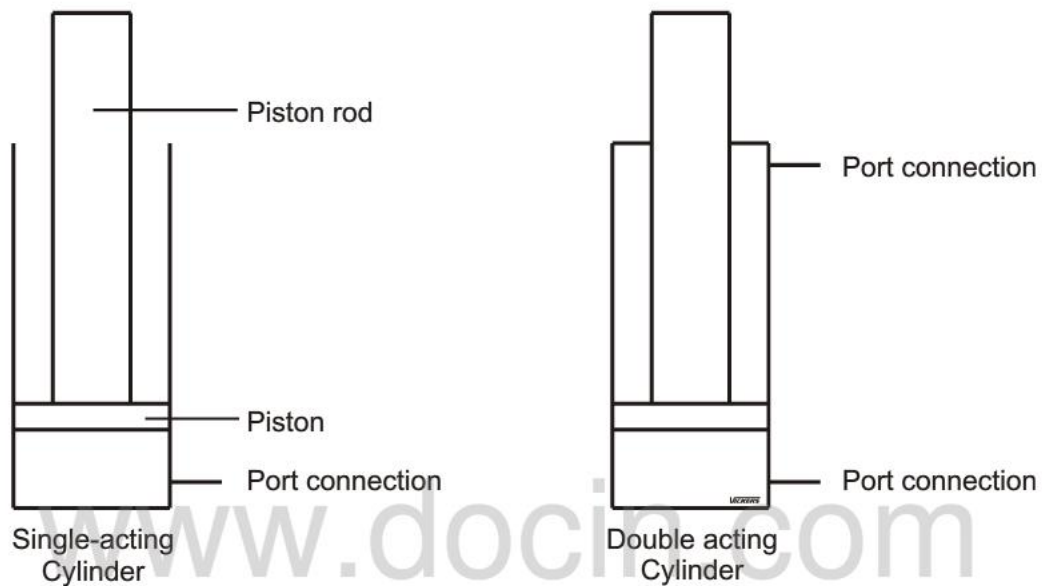


Figure 2-16 Cylinder symbols are single acting or double acting

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A.

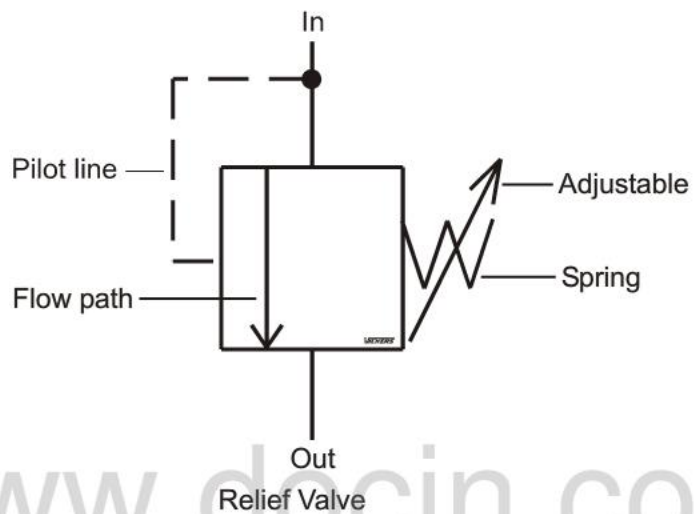


Figure 2-17 An envelope is the basic valve symbol

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**B.**

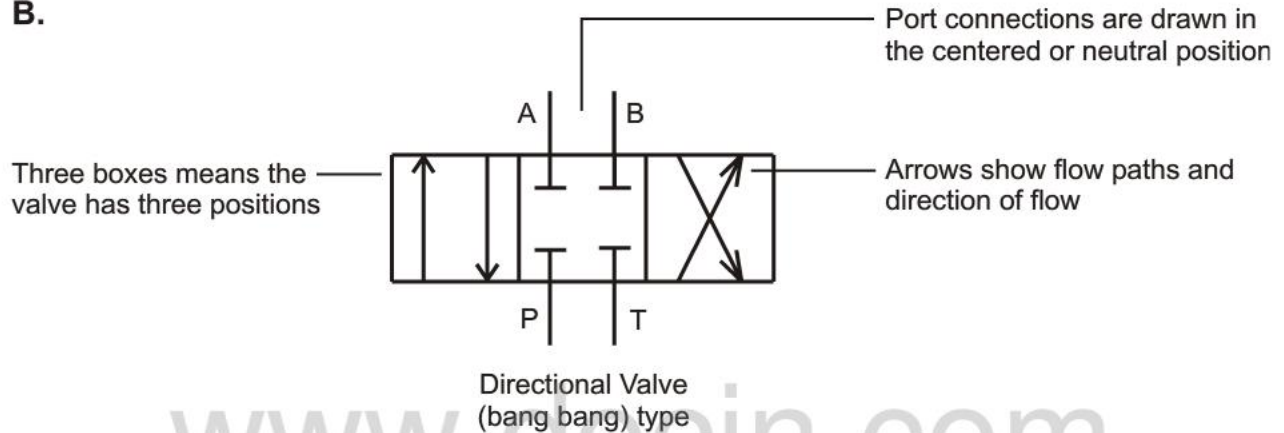


Figure 2-17 An envelope is the basic valve symbol

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C.

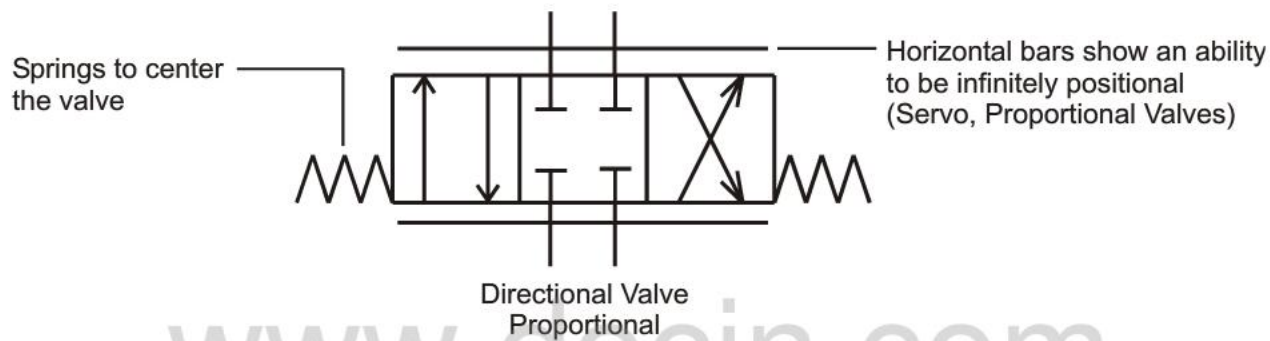
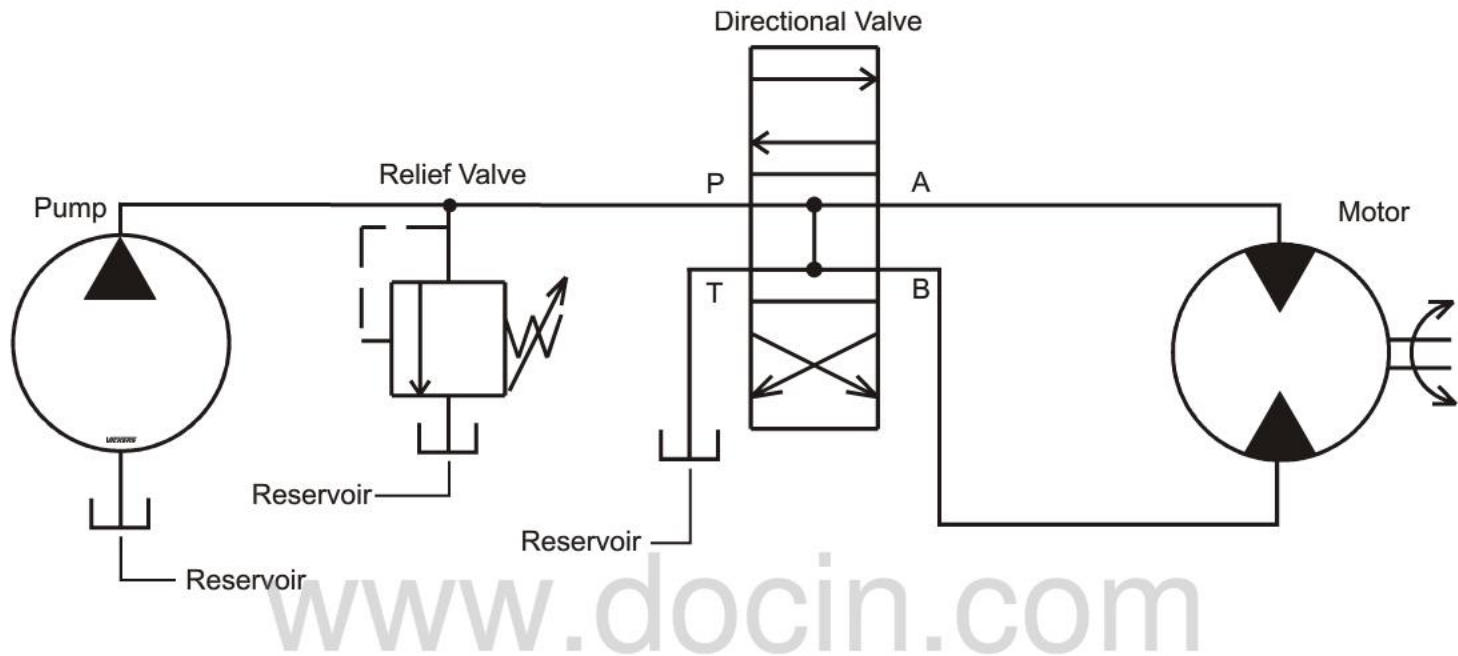


Figure 2-17 An envelope is the basic valve symbol

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There is typically only one reservoir in a system though the symbol is redrawn for simplicity sake.

Figure 2-18 Graphical diagram of motor-reversing circuit